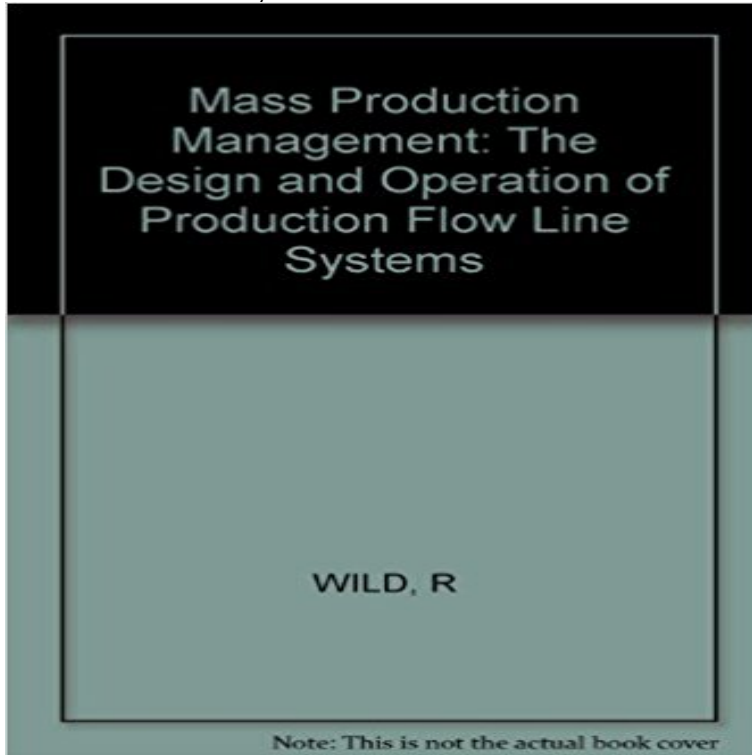


# Mass Production Management: The Design and Operation of Production Flow Line Systems



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